



PRODUCT INSPECTIONS

Important: The requirements listed below are considered standard practices for the flooring industry and are required by most building codes. Following these simple guidelines will greatly extend the life of any fixture in the jobsite/home. Local building codes may vary and will prevail.

Inspection of all flooring materials must be done before installation. Materials with visible defects are not covered under warranties once they are installed.

Verify there are enough materials to complete the job with a minimum of 2% extra for future plank replacements. Allow a minimum of 5% waste for culling, shipping damage, and for on-the-job waste.

SUB-FLOOR PREP

Sub-floor must be flat, dry, smooth, level, free from residues and structurally sound. A level slope foundation that is less than ¼" over 6 feet.

Documents must be kept of all test results for warranty purposes.

PREPARING THE ROOM

Check that the doors can still open and close after SK SPC flooring is installed.

RADIANT HEAT FLOORING

SK SPC can be installed over a multiple of in-floor heating systems, provided that instructions from the supplier of the in-floor heating system are followed.

SK SPC floors can be cast in a concrete floor or in thin layer of filler on the surface of concrete sub-floor. In addition, they can be installed under a wood sub-floor or installed on the surface of the sub-floor as electrical matting.

The temperature of the sub-floor or the heat radiating from electric heating mats should not exceed 84 degrees Fahrenheit.

INSTALLATION GUIDELINES

SK SPC flooring must be installed indoors.

SK SPC flooring should not be exposed to temperatures above 140° F or below 32° F.

Leave a minimum of 1/4" expansion gap for all installations under 20 ft. and 3/8" expansion over 20 ft around perimeter.

A Transition molding is required for greater than 40 feet in length or width.

You can install on grade, below grade or above.

A ¼" expansion space must also be for undercut jambs and casing.

Start in a corner and lay first row with tongue sides toward walls. Proper expansion space can be achieved by pulling floor away from wall once first three rows have been installed.

Hold the next board against the first board at approximately 45 degree angle and lay flat on floor. Continue in this manner for the entire first row.

Cut end board in first row to correct length and start second row with left over piece (if possible). End joints must be staggered by at least 8" for a natural random appearance. Butt seam must be placed in each row regardless of width.

Hold boards approximately 45 degree angles to board in front. Press forward to engage joint and lay flat on floor.

When three rows have been laid, pull floor away from starting wall until there is proper amount of expansion space. Place shims between floor and wall to maintain this space.

You can proceed until the entire floor is finished.

Trim the underlayment before installing quarter rounds or wall base.

WARRANTY

SK SPC flooring carries a limited 30 year residential warranty and a limited 15 year commercial warranty for wear to the finish under proper usage and maintenance conditions. SK SPC flooring is guaranteed to be 100% waterproof but spills should be cleaned in a timely manner to prevent the possibility of mold or mildew growth.

The guarantee applies only **to the original purchaser** and **proof of purchase is required** for all claims. The guarantee is for replacement or refund of the SK SPC material and labor within zip code industry direct cost of subcontractor accompanied with an independent inspection report stating manufacturer defect. Affected area must exceed 10% of installed flooring square footage or planks. This **guarantee is pro-rated** based on the amount of time the SK SPC floor has been installed.

A percentage would be replaced depending on the length of time since the SK SPC floor was installed. Defect of goods must be proven by inspection procedures deemed proper by the Manufacturer. Warranty is conditioned upon Manufacturers receipt of notice in writing from the buyer of the alleged defect prior to expiration of the warranty period and evidence that the products were properly installed by a licensed installer and not subject to any of the exclusions described below.

EXCLUSION - WHAT IS NOT COVERED

Any visible defects noted after installation.

Consequential or incidental damages, such as any loss, expense or damages other than to the flooring itself that may result from a defect in the flooring.

Improper installation including, but not limited to, installation by non-licensed individual(s).

Improper maintenance or inadequate care, including, but not limited to, mold or mildew growth as a result of excessive moisture accumulation.

ACCIDENTS, ABUSE, MISUSE

Building settling or uneven sub-floor.

Damages caused by furniture without felt pads or protective covers.

Damages caused by sharp objects making contact with the floor.

Damage caused by excessive sunlight.

Damages caused by urine or other bodily fluids.

MAINTENANCE INFORMATION

Place natural fiber rugs at entry points to help trap grit and absorb moisture that may damage the finish. This can protect the floors from dirt or wear.

To prevent abrasive dirt and dust from accumulating and scratching the finish, vacuum, sweep or dust mop your floor once a week or more if needed. The vacuum head should be a brush or felt attachment. Do not use a vacuum with a beater bar head.

We recommend a diluted solution of Simple Green or another gentle cleaner for regular cleaning and removing grease and smudges from your floor.

Do not use harsh abrasive cleaners, bleach, ammonia or vinegar based cleaners, wax or acrylic polishes, or oil soaps. These may dull or damage the finish, leaving a greasy film and making the floor slippery and more difficult to clean.

Protect your floor against direct sunlight or any intense source of artificial lighting.

Over time, intense natural and artificial light may discolor the floors.

Do not roll, or drag heavy objects across your floor. Do not wear shoes having heel taps, spikes, cleats, rocks, gravel or sharp objects protruding from the sole.

Add felt pads to all furniture and chair legs to prevent damage to the floor. Replace the felt pads when dirty or worn. For extremely heavy objects, use wide, non staining rubber cups. Protective floor coverings for wheeled office furniture should be used.